CIGARETTE SPECIFICATION

CABARRUS COUNTY
MARLBORO LIGHTS REGULAR 100 SP - SAUDI TAR/NICOTINE
BRAND CODE-0180 (SAU)

EFFECTIVE DATE: 09/16/87
SAUDI ARABIA

APPLIES TO EXPORT FORMULAS: 34 83 86 87 283 284

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	99.5	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	31.5	MM
TIPPING LENGTH	:	36.000	MM
PACK MOISTURE	:	12.00	% W/W
TOTAL R.T.D.	:	4.50	IN. H2O
DILUTION TARGET	:	40.0 +/- 5.0	%

TIPPING PAPER : 72MM X 3200M WHT TGL PPT EC 436 12-365-B LASER PERF.

TIPPING ADHESIVE : NATIONAL 72-2782 62-069-A
: FINDLEY 355-381-01 62-050-A

SEAM ADHESIVE : FULLER WB-3902U 61-444-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
: MAX 80/S/3 - B-78090 PATCH SIZE: 8.5 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	A0180-SAU-CC MARLBORO LIGHTS REGULAR - (GCC).	
FILLER CUTTING SIZE	:	30	CUTS PER INCH
ROD LENGTH	:	68.0	MM
ROD CIRCUMFERENCE	:	24.80	MM

CIGARETTE PAPER : 27.25MM X 6500M KC 664/EC 16547 10-028-A

INK : B & H OCHRE #60806 (MARK 8/PROTOS) 60-902-A

PRINT DIE : MACHINE NUMBER

2057682643

COMMENTS : TAR/NICOTINE DELIVERY NOT TO EXCEED 11.0/0.8
: MG/CIGT., ISO.

REASON FOR CHANGE : TOTAL RTD ADJUSTED FROM 4.9 TO 4.5 TO REFLECT
: ACTUAL PRODUCTION. NO CHANGE TO BASIC WEIGHT/AGE.
: OK TO MIX.

PREPARED BY : C.W. ARTERBERY PRINTING DATE : 9/09/87
PREPARATION DATE : 9/09/87 PRINTING TIME : 12 NOON

APPROVED BY: _____ SUPERCEDES SPECIFICATION DATED: 8/01/87

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